



SMARTDEK™ 51 Structural Decking System

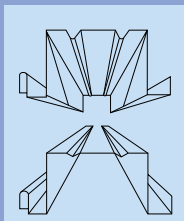


LYSAGHT SMARTDEK™ 51 Structural Decking System is an innovative high strength zinc-coated steel decking system designed for use in the construction of composite floor slabs. It is specifically developed for the Indian Construction Industry and is one of the most economical structural steel decking in the country. SMARTDEK™ 51 system complements the LYSAGHT® profiles, which is a premium range of roofing and wall cladding solutions. The high quality LYSAGHT SMARTDEK™ 51 Structural Decking System reinforces the principles of trust and reliability that Tata BlueScope Steel represents.

SMARTDEK™ 51 is suitable for typical applications as it provides widest cover per weight of steel and also minimises the requirement for reinforcement. It acts as a permanent formwork for a composite concrete slab, which in its assembled state can be used as a working platform as well as a formwork to support wet concrete, construction materials and trades. When the concrete hardens, it acts as the bottom tensile reinforcement. SMARTDEK™ 51 system is a complete structural steel decking system for concrete, masonry and steel frame construction and has an exceptional composite performance.

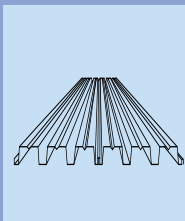
History of LYSAGHT® Decking Profile

1964



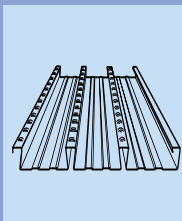
TROFDEK®

1968



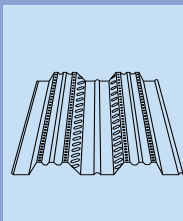
CELDEK®

1989



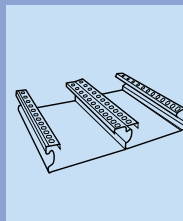
BONDEK® II

1992



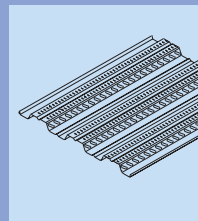
W-DEK®

1998



POWERDEK®

2006



SMARTDEK™ 51

LYSAGHT SMARTDEK™ 51 Structural Decking System is an innovative “W” profile structural steel decking system. It brings greater economy and design freedom as it is precision engineered and provides ease of use as well as safety. SMARTDEK™ 51 system has excellent spanning capacities that ensure greater strength and less deflection.

SMARTDEK™ 51 panel has a rib depth of 51 mm and provides an effective cover width of 960 mm as shown in the figure 1.1. Embossments on top of the flange provide excellent mechanical interlocking between steel and concrete. In the assembled state, the profile comprises of intermediate male and female ribs for every interlocking side-lap joint.

LYSAGHT SMARTDEK™ 51

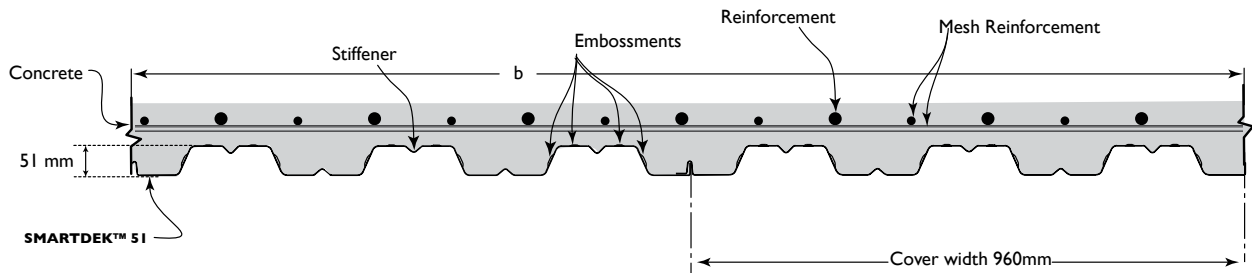
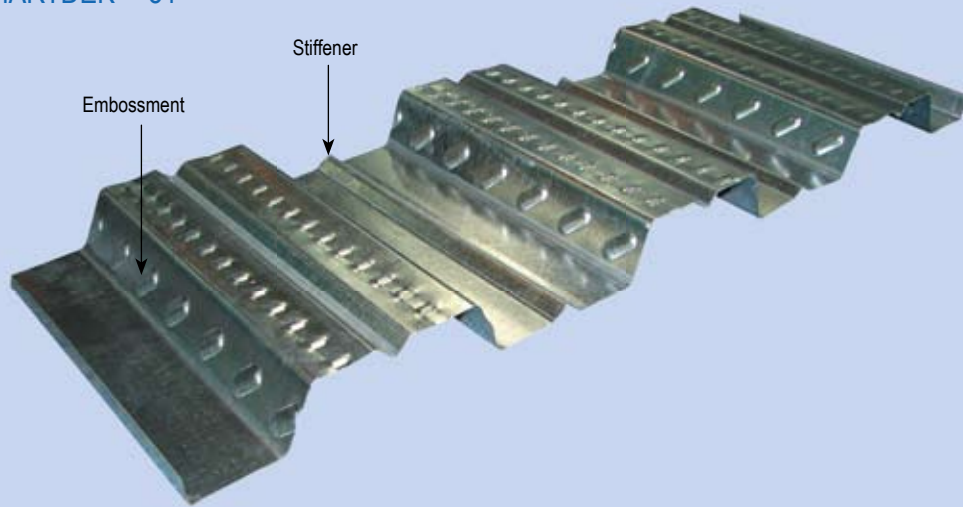


Figure 1.1



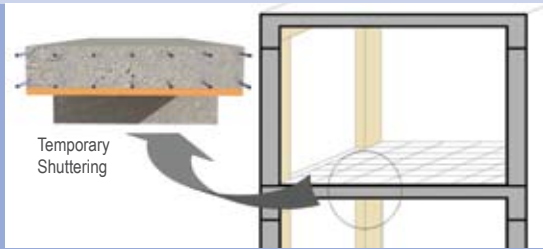
SMARTDEK™ 51 Section Properties

SMARTDEK™ 51 (BMT) (mm)	Self Weight (kg/m ²)	Full Cross-Sectional (mm ² /m)	Zinc Coating (g/m ²)**	Steel Grade (MPa)***
0.70	7.35	888.9	275	550
0.75*	7.84	962.5	275	550
0.90*	9.34	1142.7	275	550
1.00	10.34	1269.7	275	550
1.20*	12.33	1523.9	275	500

* Non-standard, longer lead time
Contact your nearest Tata BlueScope Steel office before adapting
** Nominal coating thickness
*** Minimum yield strength of steel

Benefits of LYSAGHT SMARTDEK™ 51 system

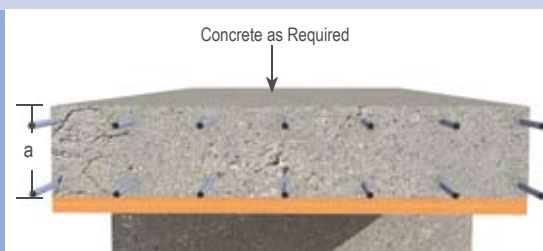
Conventional RCC Slab



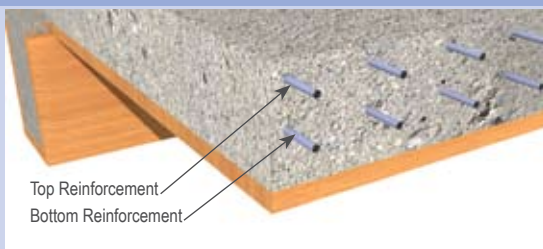
Temporary Shuttering removed after concrete curing



Temporary Shuttering removed after slab sets



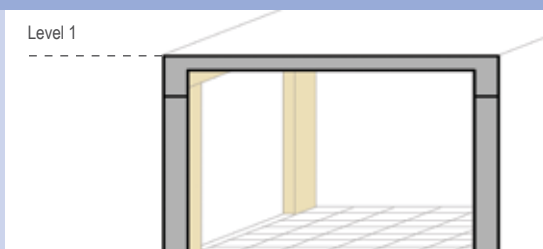
Concrete volume as per required slab depth



Reinforcement steel as required

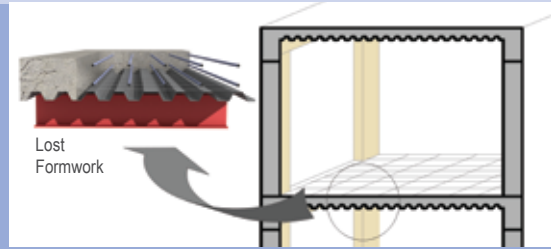


Requires complex prop arrangement

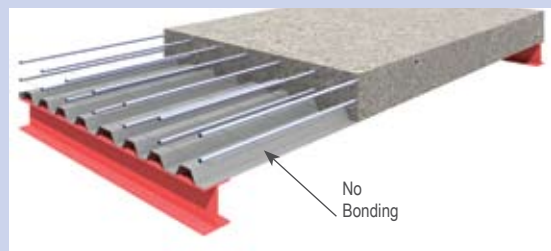


Normal speed of construction

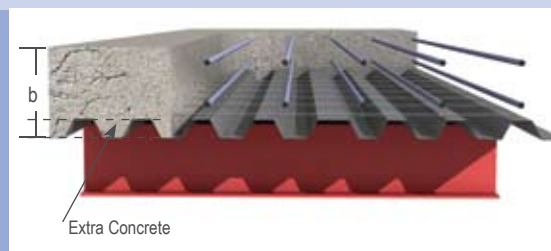
Lost Formwork Decking Slab



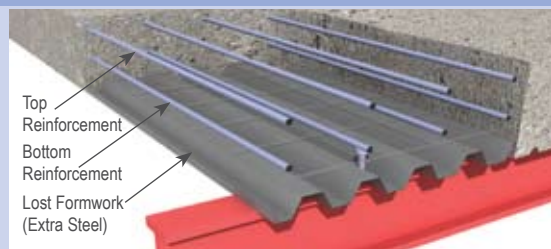
Decking acts as a lost formwork material



No bonding between steel sheet & concrete



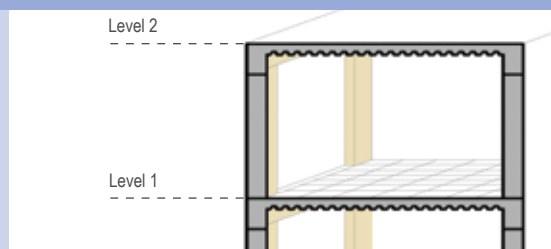
Extra concrete required at the profile valleys



Decking acts as extra steel to the slab

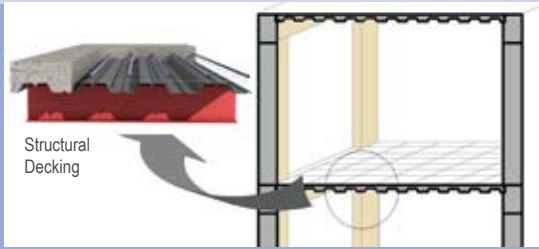


Reduction in props

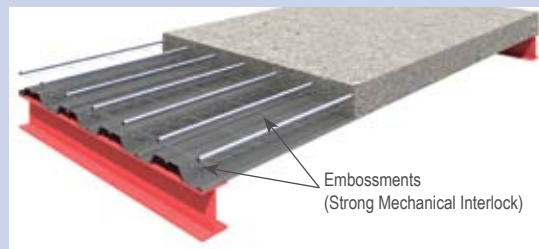


Decking application enhances construction speed

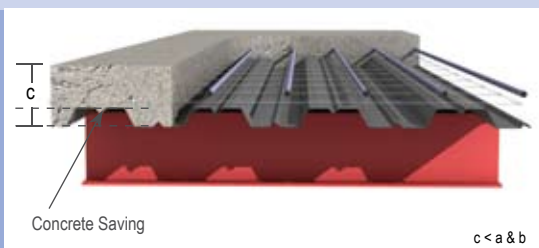
SMARTDEK™ 51 Structural Decking Slab



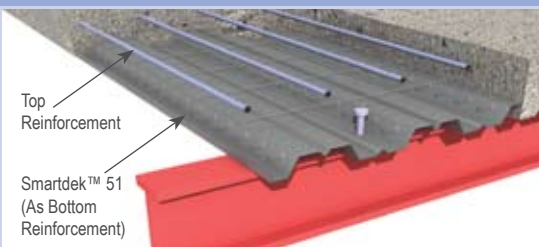
SMARTDEK™ 51 acts as an integral structural element



Embossments provide mechanical interlock between steel & concrete



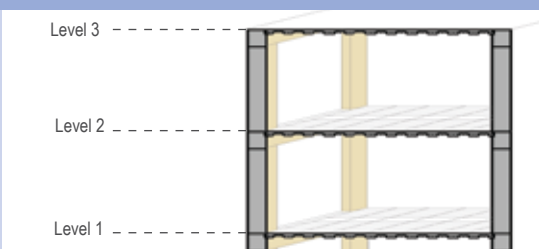
Concrete saving makes construction economical



SMARTDEK™ 51 acts as bottom tensile reinforcement – Steel Saving



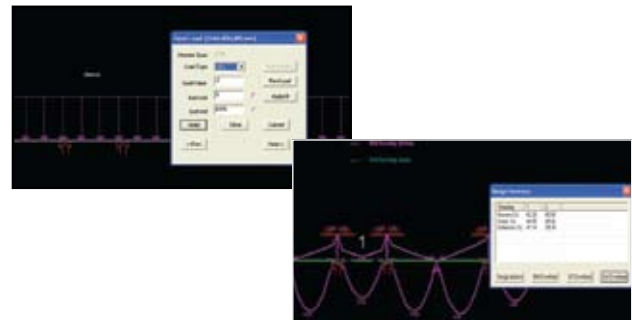
High tensile steel (G550) provides large unpropped spans



SMARTDEK™ 51 application delivers faster value to developers

Smart Software

Excel based SMARTDEK™ 51 software and MEGAFLOOR structural decking software for the design of composite slabs with SMARTDEK™ 51 profile will be available to assist engineers and consultants in deriving an optimal solution. SMARTDEK™ 51 software should be used in conjunction with the SMARTDEK™ 51 design manual.



Smart Construction

SMARTDEK™ 51 system provides a safe working platform that is fast and easy to set up and therefore minimises multi-storey construction time. Faster construction time allows optimisation on construction schedule delivering faster value to the developers.

Smart Application

Besides its application in composite floors in multi-storey buildings and commercial establishments, it is extensively used for Mezzanine applications. Corrosion resistant coating makes it the best solution for typical applications like parking sheds, where SMARTDEK™ 51 system provides better appearance to exposed ceilings.



Specifications

Material Specifications

SMARTDEK™ 51 panel is manufactured from hot dipped zinc coated high strength steel with minimum 550 MPa yield strength and coating mass of Z275(min 275g/m² total of zinc coating on both sides). The available thickness ranges from 0.70 mm to 1.2 mm BMT(Base Metal Thickness). The steel conforms to AS1397 and BS EN 10147:2000.



Fig. 2.1 - Formwork - Point Load



Fig. 2.2 - Formwork - Air Pressure Test



Fig. 2.3 - Composite - Slip Block Test



Fig. 2.4 - Fire Test - Victoria University

Tested to Extreme Conditions

SMARTDEK™ 51 panels have been subjected to rigorous tests such as slip block test, formwork tests including shear and bearing, full scale slab test, composite slab cycle test, fire rating test, formwork-air pressure test, formwork-four point load test and concentrated load test. These tests are carried out in the labs of LYSAGHT® technology center in Chester Hill, Sydney, Australia, to ensure maximum performance and quality of our decking profiles. (Ref. figure 2.1 to 2.4)

Quality Assurance

The LYSAGHT® brand name is synonymous with quality and performance. As with all other LYSAGHT® products, SMARTDEK™ 51 steel sheets comply with major Indian standards and design standards adopted across Asia. Manufactured using high tensile steel, it is optimally configured and uses advanced design and construction method.



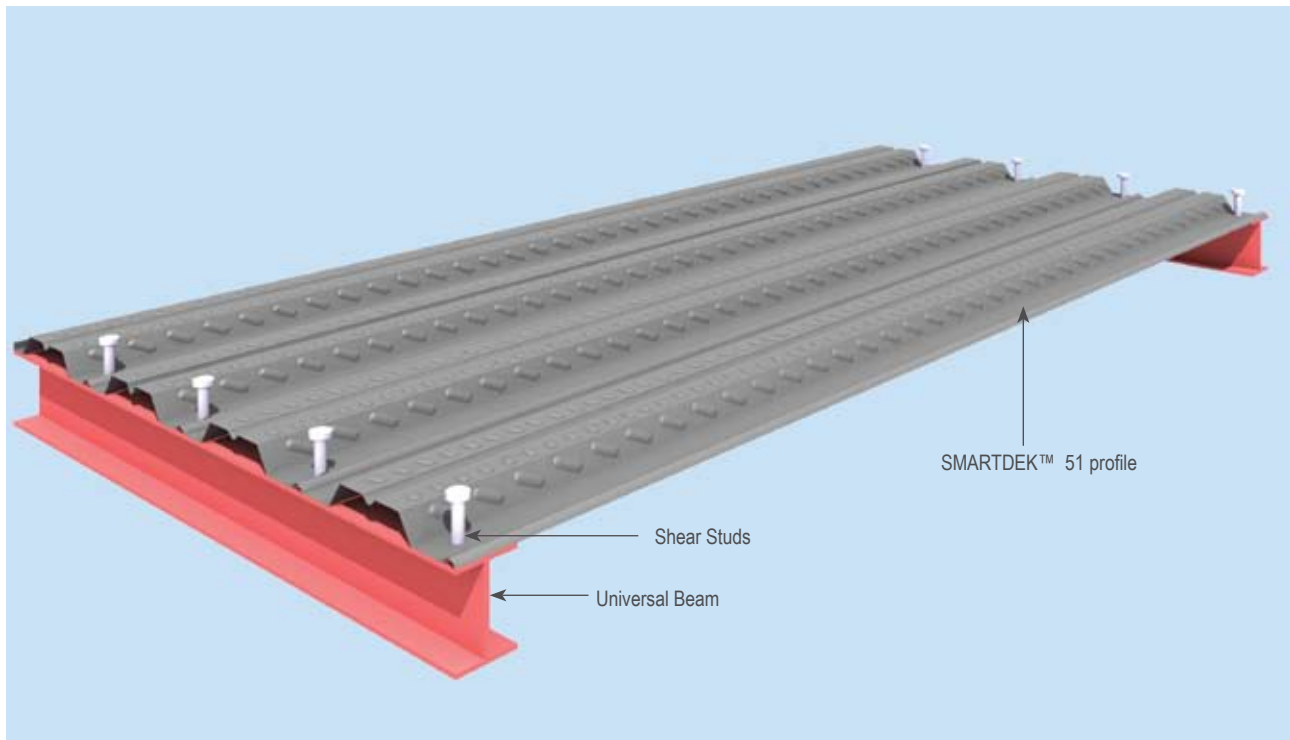
Roll Forming Machine

SMARTDEK™ Span Table Formwork Stage*

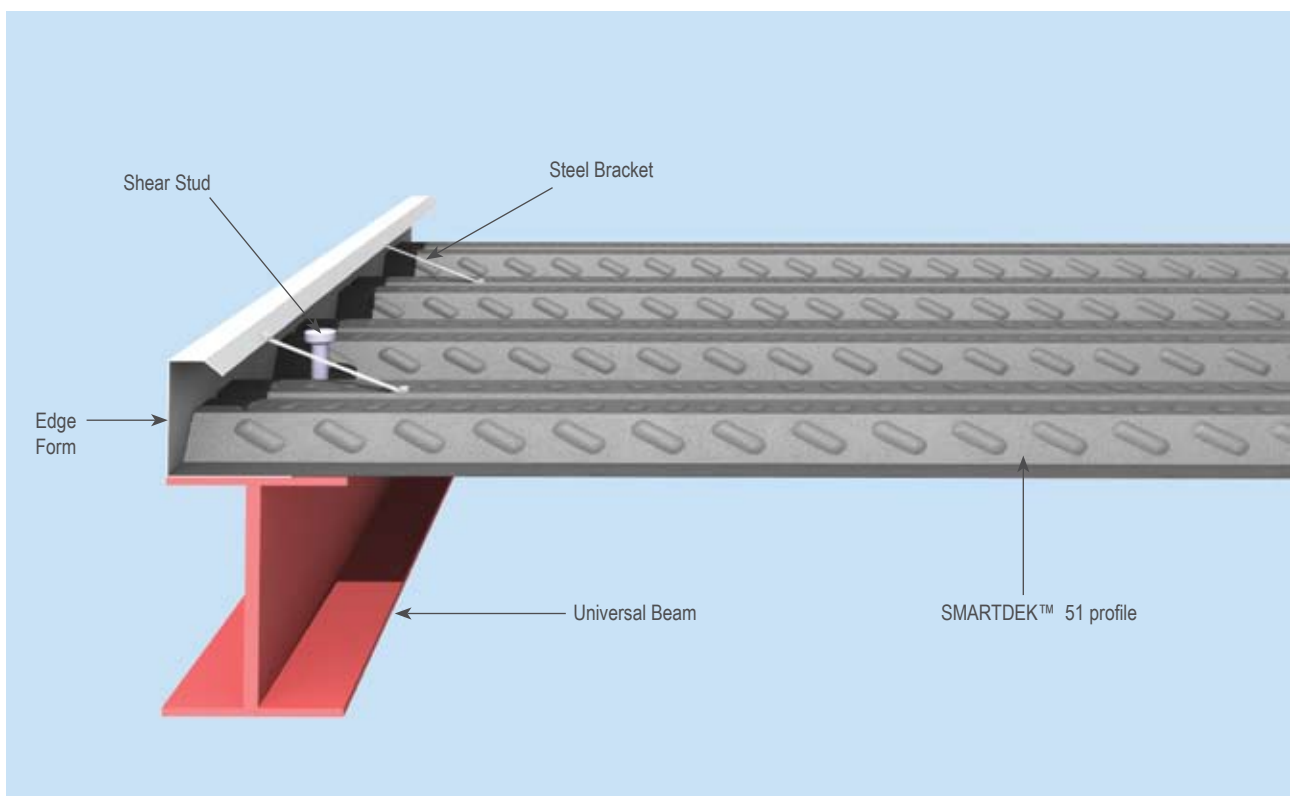
Span Type		Single			Continuous End			Continuous interior		
		0.7	1	1.2	0.7	1	1.2	0.7	1	1.2
Slab Thickness(mm)	100	2360	2600	2600	2610	3200	3200	2610	3200	3200
	110	2280	2620	2800	2520	3290	3580	2520	3130	3340
	120	2200	2540	2710	2430	3200	3490	2430	3030	3240
	130	2140	2460	2630	2360	3110	3400	2360	2950	3150
	140	2080	2400	2560	2290	3040	3320	2290	2840	3070
	150	2030	2340	2500	2230	2950	3240	2230	2740	2990
	160	1980	2290	2450	2180	2870	3170	2160	2650	2930
	170	1930	2240	2390	2120	2800	3100	2090	2570	2840
	180	1890	2190	2350	2080	2740	3040	2030	2490	2750
	200	1810	2110	2260	1990	2620	2900	1920	2360	2610
	220	1740	2040	2190	1910	2510	2790	1820	2240	2480

* Please refer to SMARTDEK™ 51 Design and Construction Manual for detail design of composite slab.

Steel Connection Details

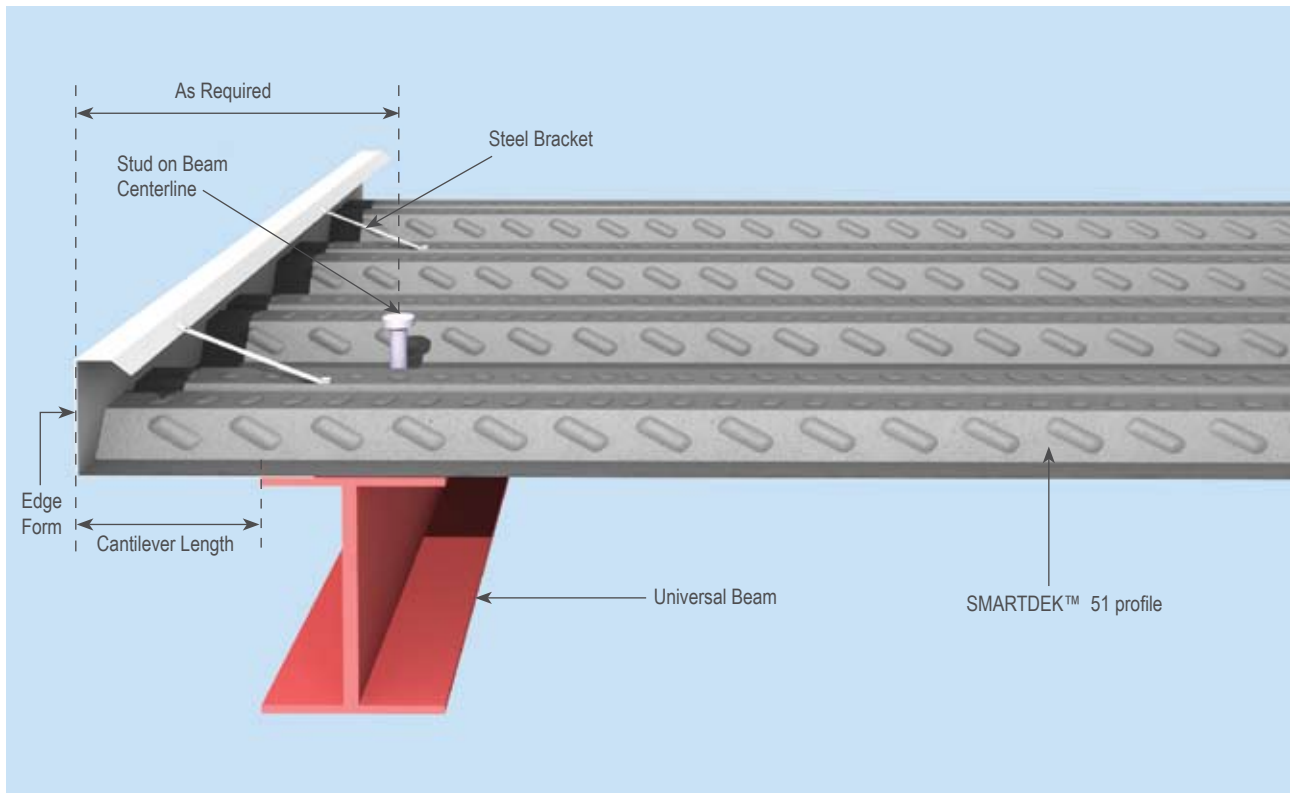


SMARTDEK™ 51 fixing detail: The accessories are added as per design requirement

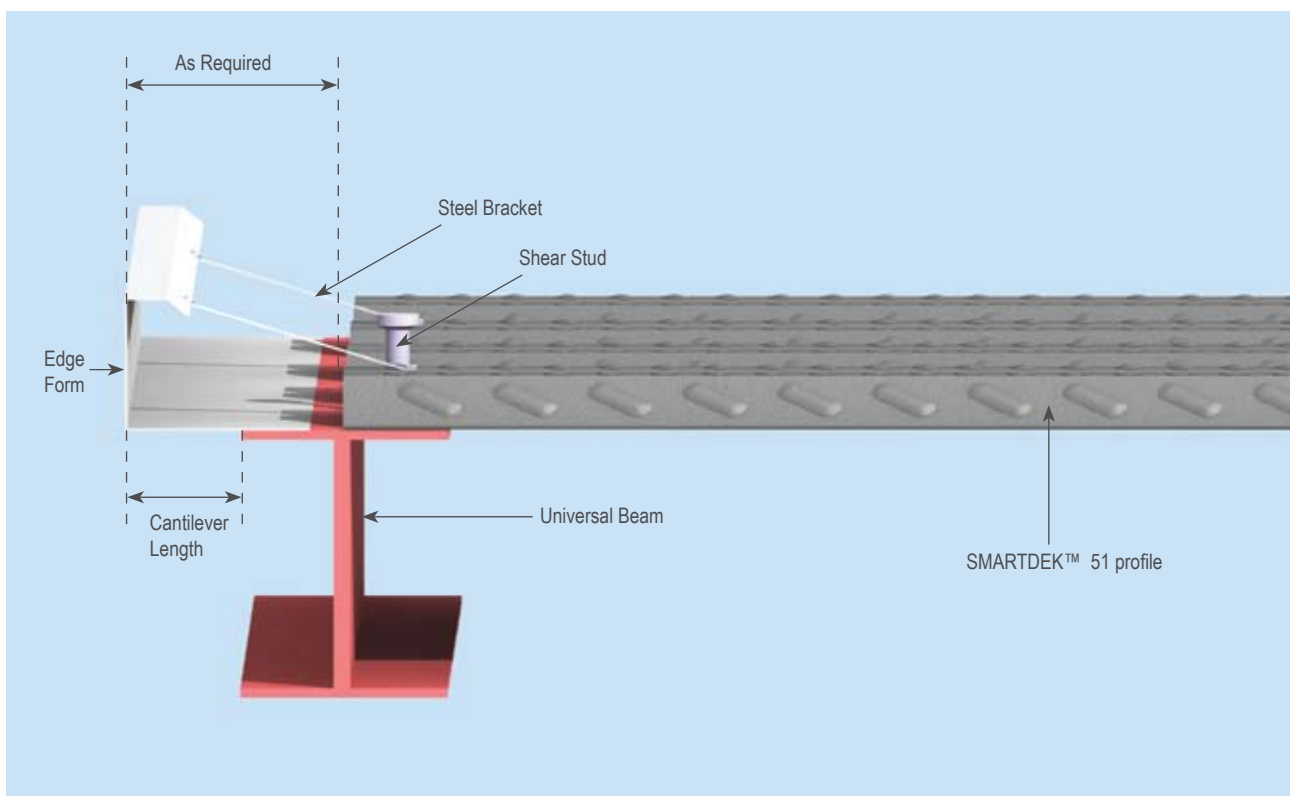


End details-Flush Type: Standard end closure detail adopted for steel frame structure

Connection Details

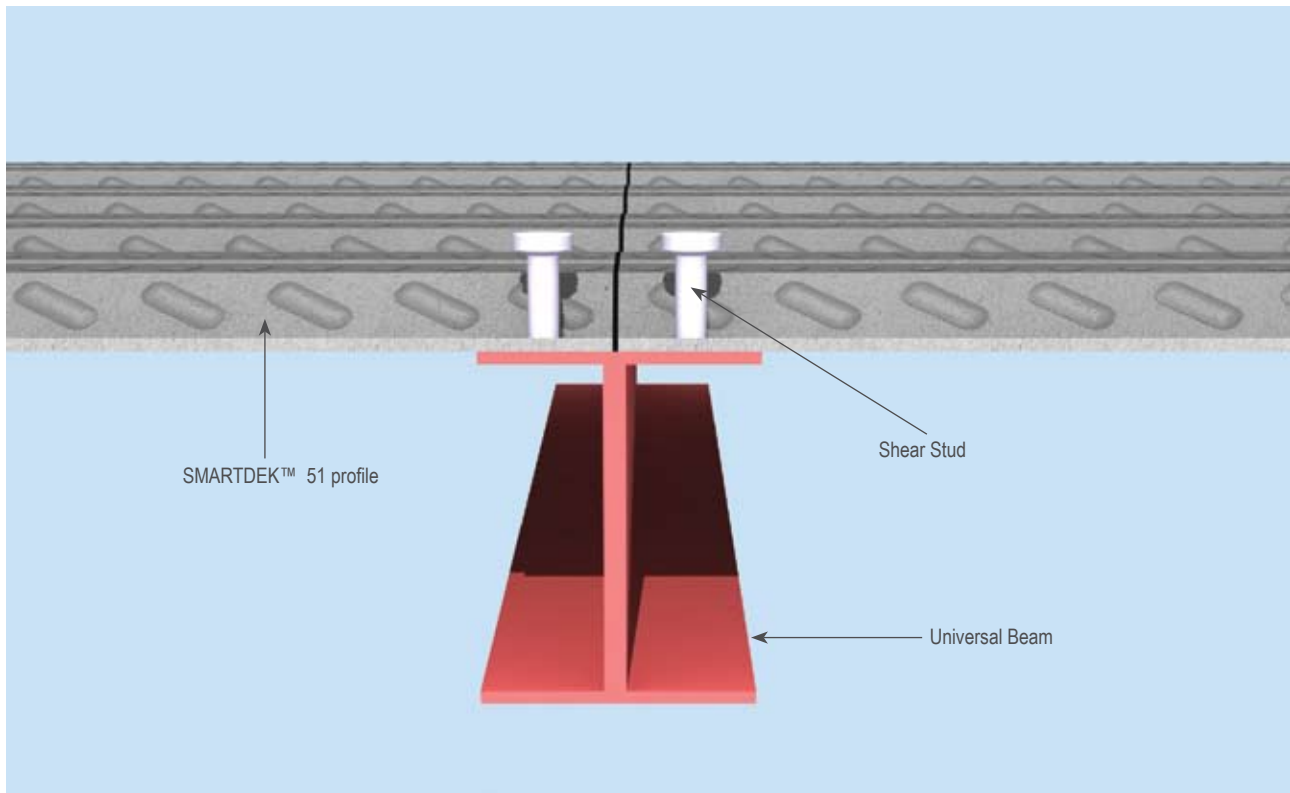


End details - Option 1: Detail adopted for cantilever end projections

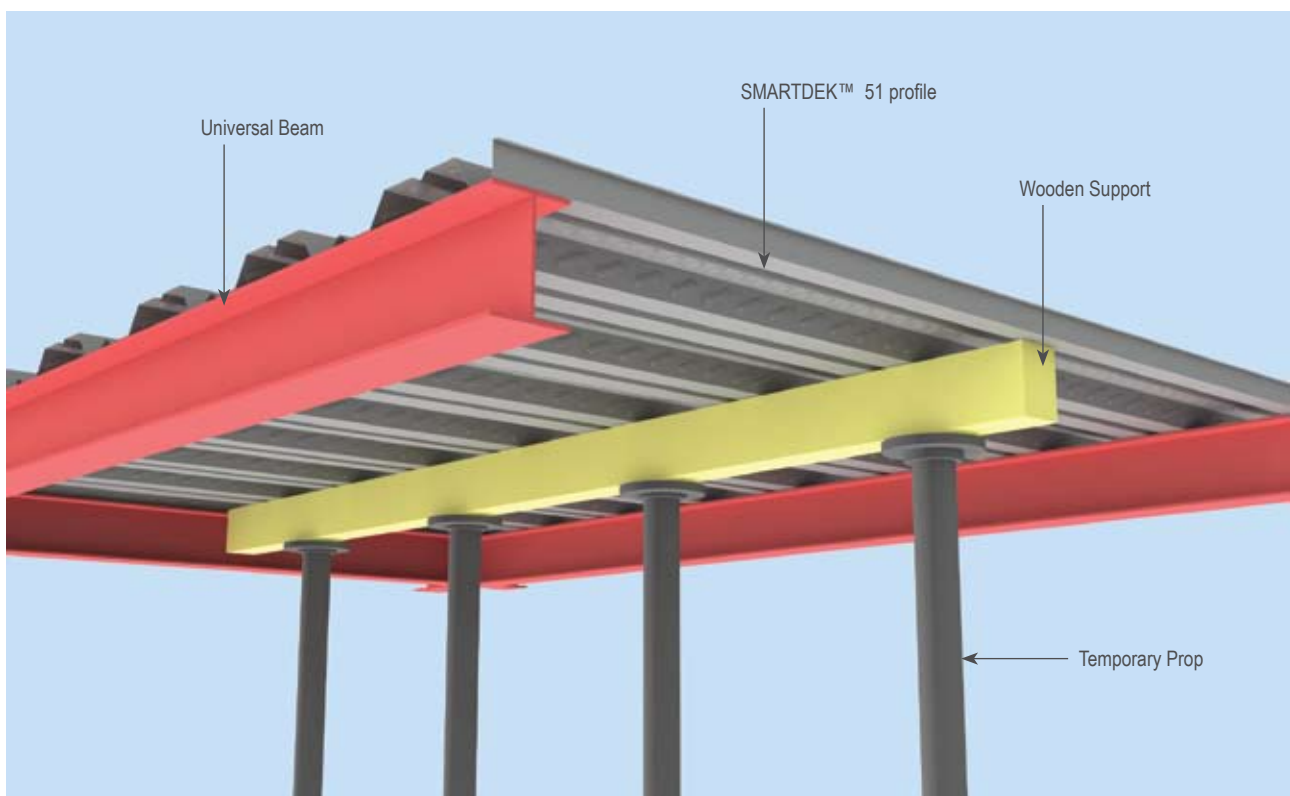


End details-Option 2: Alternate details for structures where projections are necessary

** Indicative connection details for guidance purpose only.*



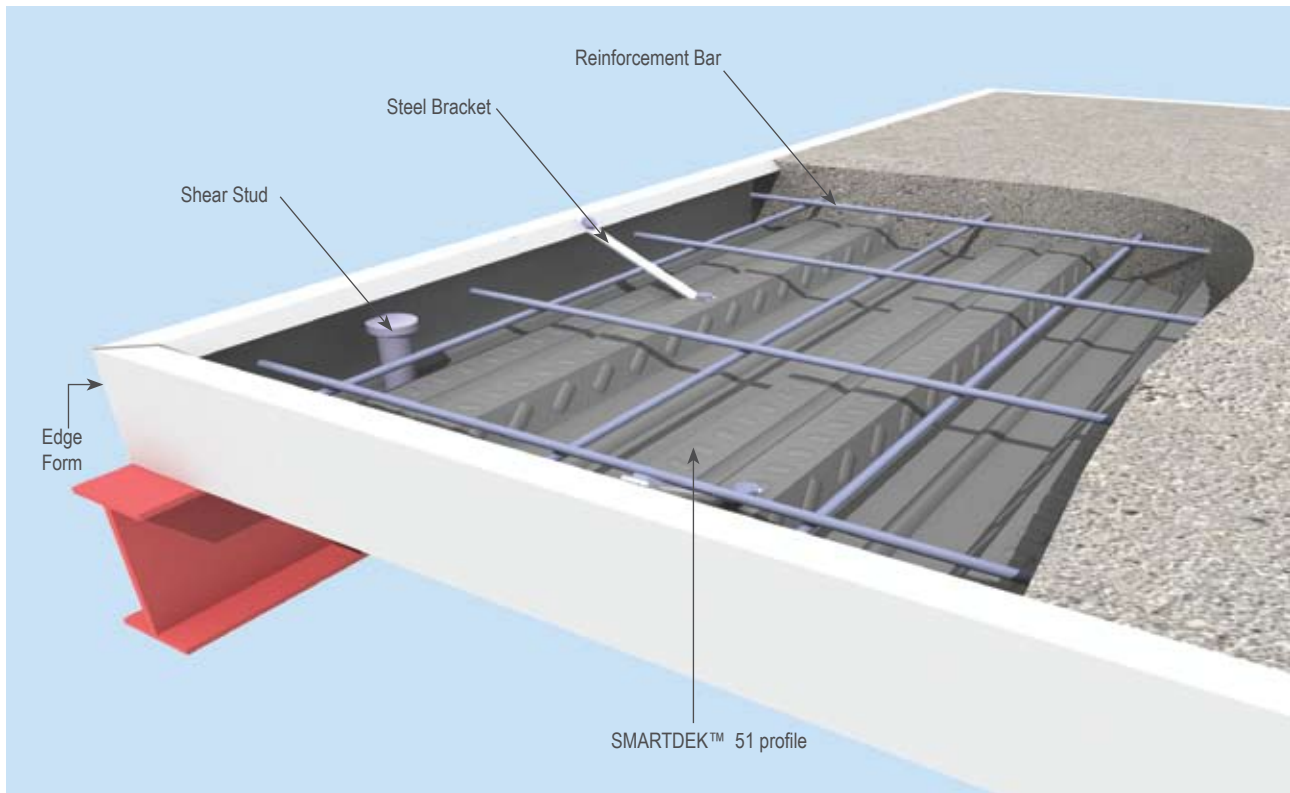
Butt joint details: Standard joint detail for continuous casting of slab



Temporary support details (If required): SMARTDEK™ 51 profile spans longer than conventional system where possibility of temporary support is less. Please refer to SMARTDEK™ 51 Design & Construction Manual for details

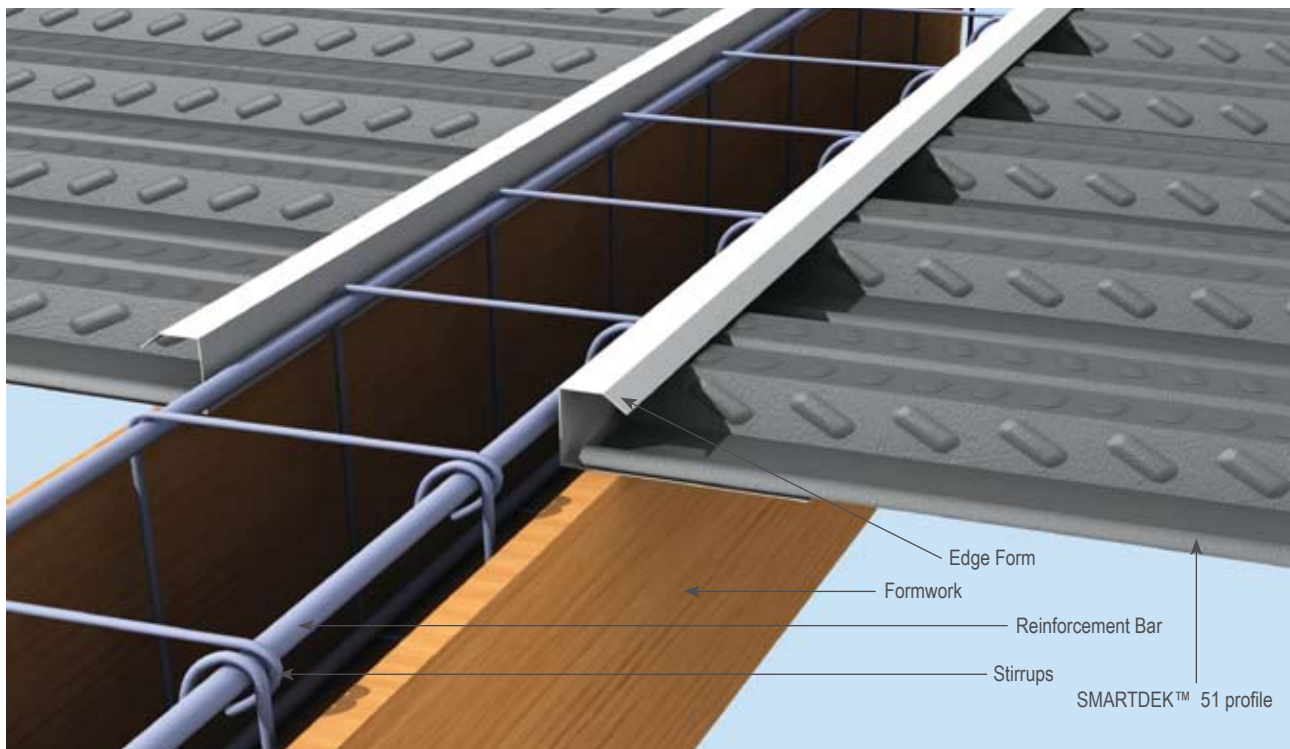
** Indicative connection details for guidance purpose only.*

Connection Details



Corner details: The ends are closed to make sure the concrete slurry takes the required shape quickly

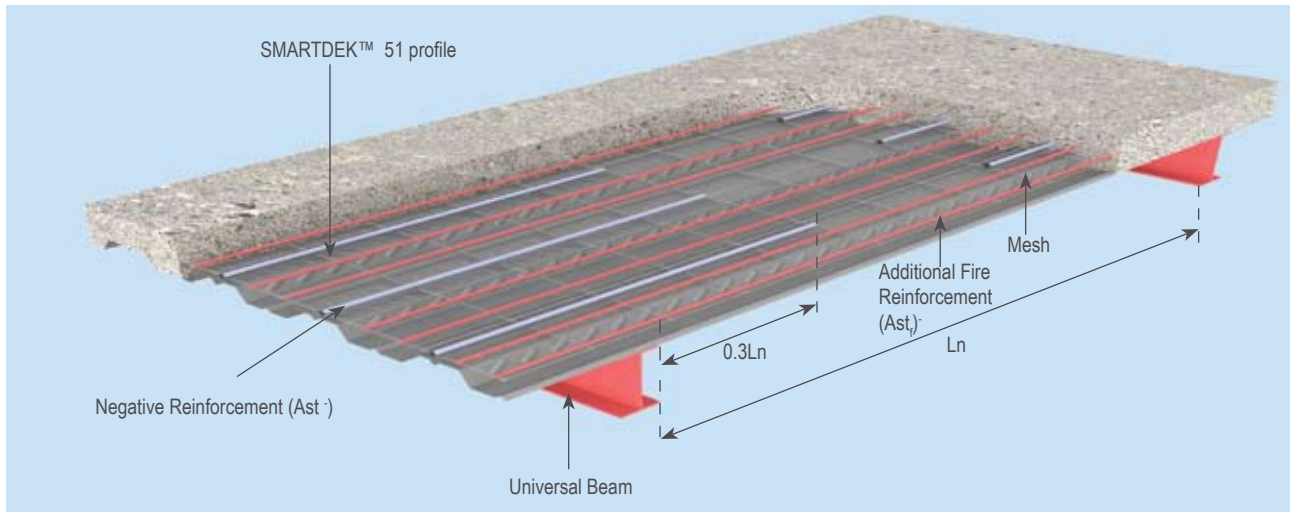
Concrete Connection Details



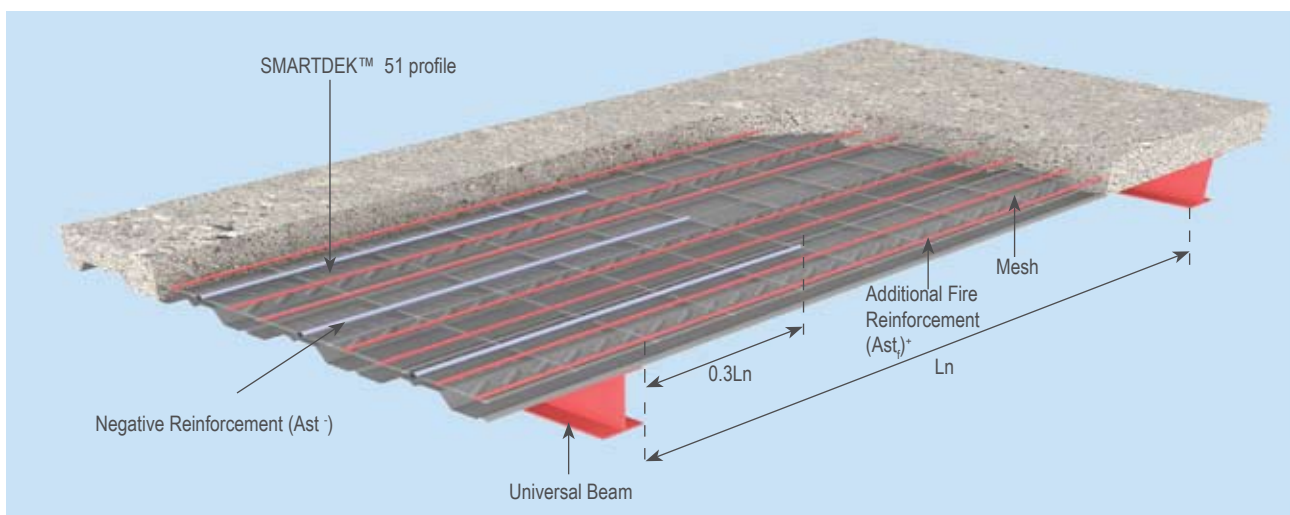
Concrete fixing details: The casting of beam & slab is done simultaneously. This saves time and brings economy.

** Indicative connection details for guidance purpose only.*

Fire Details



Option 1



Option 2

** Indicative details for guidance purpose only.
Please refer SMARTDEK™ 51 design and construction manual*

Sequence of Construction



Open SMARTDEK™ 51 sheet bundles



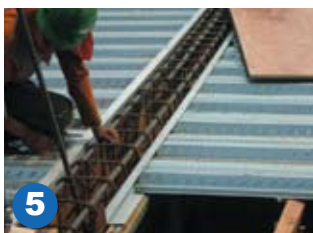
Place temporary support if required



Place on steel or concrete beam



Clinch male and female lip



Fix steel edge form wherever required



Fix SMARTDEK™ 51 profiles to steel or concrete beam



Place reinforcement



Place concrete

Key Benefits

- Excellent spanning capacities for greater strength and less deflection
- Embossments provide mechanical interlock ensuring adequate composite action
- Precision Engineered; brings greater economy and design freedom
- Ease of installation combined with safety
- Saves on concrete and reinforcement cost
- Greater corrosion resistance provides long life



Emirates Towers, Dubai



Fusionpolis, Singapore



Petronas Tower, Kuala Lumpur, Malaysia

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